

Numerical Exploration and Statistical Analysis of Mathematical Parameters of Anti Reflecting Coating on Operational Parameters Improvement of Solar Cell

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Abstract:

In this research, a detailed abacus adventure and statistic obsession are made to survey the relation of fractions of materials of the anti-reflective coating to effectiveness of a solar cell. Emphasis on the study of whether single or double-layer layers of coatings save energy reflection and improve absorption is done leading to energy conservation. The anti-reflective coating is a familiar term in the solar technology, as it is less realistic without the coating that minimizes the light reflection losses. By way of single or double coating, light transmission increased is by limiting reflection therefore making the surfaces of solar cells to receive more light improving efficiency. These finer details of the coating's power over the solar cells' light absorption depth and output effectiveness are thoughtfully and minutely deliberated. A great deal of numerical methods are used to model light and sunlight impinging on the coated solar cell environments. Light waves' behaviour, when meet an antireflection layer, is a very important aspect in explaining, to some extent, about the thickness of the layer and its materials composition. That is a great role, namely, statistical techniques in this study whose purpose is used to main performance gain in the solar cells. Through simulation and experimental data, correlations are established between solar cell performance and the coating's parameters. The patterns found will be taken into consideration to further improve the coating. This research, not just performed steps by step analysis of reflection, absorption and power conversion features in solar cells coated; rather, guidelines to excellent anti-reflective coating were offered too. The clarification of complex connections between the performance of coating construction and solar cells performance is enabled in this research and its results significantly contribute towards the development of renewable energy engineering, hence giving the research a certain weight in the field of solar energy.

Keywords: Numerical Exploration, Statistical Analysis, Mathematical Parameters, Anti-Reflective Coating, Solar Cells, Operational Improvement, Single-Layer Coating, Double-Layer Coating, Light Reflection, Energy Loss, Efficiency Enhancement, Light Absorption, Power Output, Numerical Methods, Simulation, Light Interaction, Optimal Thickness, Material Composition, Energy Conversion Efficiency, Performance Quantification, Data Analysis.

I. INTRODUCTION

Over 30% of the surface of bare silicon is reflective. Anti-reflection coatings (ARC) and surface texturing both help to minimize reflection. Solar cell anti-reflection coatings are comparable to those used on other optical devices like camera lenses [1-6]. They are made up of a thin layer of dielectric material that has been purposefully chosen at a thickness such that interference effects in the coating result in an out-of-phase reflection of the wave from the top surface of the anti-reflection coating compared to the wave reflected from the semiconductor surfaces [6-15,17-22]. There is no net reflected energy as a result of the destructive interference between these out-of-phase reflected waves. Interference effects, which also frequently occur when a thin layer of oil on water forms rainbow-like bands of color, are another type of coating in addition to anti-reflection coatings as sunlight hits the solar cell's front, incident energy from the surface is transported into the solar cell and converted into electricity. The reflectivity of the bare silicone surface is usually very high [16-30]. It is possible to reflect more than 30% of the incident sunlight. The following method is commonly used to reduce solar cell surface reflecting losses. The incident light will reflect between the sloped surfaces, strengthening the interaction between the incident light and the semiconductor surface. The second layer is protected by a single or multi-layer antireflective coating [24-40]. These coatings are typically very thin, with an optical thickness of about one-quarter to one-half the incident wavelength. The anti-reflector single-layer coating is only effective against reflection for a single wavelength, resulting in high-quality solar cells [38-50].

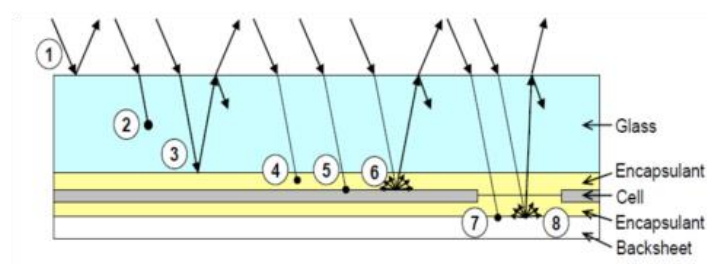


Figure 1: Analysis of Coating on Solar Cell

Precise PV modules optical assessment is not easy. The incident lights as shown in Figure 4.6 reflect the air glass interface (1), the glass packet (3), the packed cell (6) and the packet backplane (8); the reflection is normally diffuse in the latter two cases such that some reflected light is reflected internally entirely on the interface glass-air, which then returns to the cell. In the glass (2), box (4), the anti-reflection cover of your battery or metal fingers (5) and a negative electrode, the incident lights are also absorbed (7). The 8 interactions depend on the wavelength of the incident and the angle of light incidence [42-74].

Because of its high anti-reflective impact against solar radiation, multilayer anti-reflecting coatings are frequently employed. Finally, a modern approach of collecting light is to use surface plasmas to improve the foil, solar cell structure, or light collection by using metal nanoparticles. Controlling the size of the particles allows them to be utilized as a dispersion layer effectively. One of the benefits of this light-trapping method is that the planar cell's silicon surface and passivation surface layer will remain the same, reducing surface reorganization losses. The subject of scientific research is to create

higher efficiency cell with lower cost for fabrication of solar cells [58-82]. Figure 1 shows the schematic diagram of solar cell.

The efficiency of a solar cell is given by

$$\eta = \frac{FFV_{oc} J_{sc}}{P_{in}} \quad (1)$$

Where

P_{in} = incident power

FF = fill factor

J_{sc} = short-circuit current density

V_{oc} = open circuit voltage.

All three parameters (FF, J_{sc} and V_{oc}) must be maximized to improve the efficiency of the solar cell. These parameters determine the efficiency of the photovoltaic panel and the production of electricity.

The exploration of anti-reflective coatings in solar photovoltaic (PV) cells is a nuanced field that intersects materials science, optics, and semiconductor physics. The fundamental premise is that when photons with energy equal to or exceeding the band gap energy of a semiconductor material strike the material, they excite electrons, creating electron-hole (e-h) pairs, which are crucial for electricity generation in solar cells.

The energy of incoming photons (E_{ph}) is given by the equation:

$$E_{ph} = \frac{hc}{\lambda} \quad (2)$$

where h is Planck's constant, c is the speed of light, and λ is the wavelength of the incident photon. In silicon, which is commonly used in PV cells, the band gap is 1.1eV, corresponding to a critical wavelength of $1.13\mu m$. Photons with energies above this band gap will have their excess energy dissipated as heat, while those with longer wavelengths will not contribute to electricity generation.

The absorption coefficient (α) of silicon, which indicates how efficiently the material absorbs light at different wavelengths, is described by:

$$\alpha(\lambda) = \frac{4\pi k_e}{\lambda} \quad (3)$$

where k_e is the extinction coefficient. As light penetrates the material, its intensity diminishes, described by:

$$I = I_0 e^{-\alpha x}$$

with I_0 being the initial light intensity and x the depth of penetration. The generation rate of electron-hole pairs (G_{e-h}) is then modeled by:

$$G_{e-h} = \alpha N_0 e^{-\alpha z} \quad (4)$$

where N_0 represents the photon flux at the material's surface.

Surface texturing on the solar cell enhances light trapping, increasing the chances of photon absorption by extending the path of light within the cell and promoting internal reflections at various angles.

The spectral response (SR) of the solar cell, which links to the external quantum efficiency, is given by:

$$SR(\lambda) = \frac{I_{sc}}{P_{in}(\lambda)} - \frac{q\lambda}{hc} EQE(\lambda) \quad (5)$$

Here, I_{sc} represents the short-circuit current, $P_{in}(\lambda)$ the incident light power, and $EQE(\lambda)$ the external quantum efficiency.

The reflection at the cell's surface is quantified by:

$$R(\lambda) = \frac{(n(\lambda)-1)^2}{(n(\lambda)+1)^2} \quad (6)$$

where $n(\lambda)$ is the wavelength-dependent refractive index of silicon.

The external quantum efficiency, after accounting for reflection (R) and transmission losses (T), is expressed as:

$$EQE = IQE(1 - R - T) \quad (7)$$

where IQE is the internal quantum efficiency.

The maximum power output (P_{mp}) of a PV module is found using:

$$P_{mp} = FF \cdot I_{sc} \cdot V_{oc} \quad (8)$$

with FF being the fill factor and V_{oc} the open-circuit voltage.

The short-circuit current density (J_{sc}) is integral in optical modeling:

$$J_{sc} = \int_{\lambda_1}^{\lambda_2} SR(\lambda) F(\lambda) T_g(\lambda) (1 - R_g(\lambda)) T_{EVA}(\lambda) d\lambda \quad (9)$$

where $F(\lambda)$ is the spectral irradiance, $T_g(\lambda)$ and $R_g(\lambda)$ are the transmission and reflectivity of the cover glass, and $T_{EVA}(\lambda)$ is the transmission of the encapsulant.

The open-circuit voltage (V_{oc}) is linked to the temperature and ideality factor of the cell:

$$V_{oc} = \frac{kT_{cell}}{q} \ln \left(\frac{I_{sol}}{I_{D,1}} + 1 \right) \quad (10)$$

where k is Boltzmann's constant, T_{cell} is the cell temperature, and $I_{D,0}$ is the dark saturation current.

Fresnel Reflection Coefficient (Single Interface):

$$R = \left| \frac{n_1 - n_2}{n_1 + n_2} \right|^2 \quad (11)$$

This equation calculates the reflectance at an interface between two media with refractive indices n_1 and n_2 . It shows how much light is reflected when it transitions between two different optical media.

Transmittance (Single Interface):

$$T = 1 - R \quad (12)$$

The transmittance at the interface is the fraction of light that is not reflected, essentially the complement of reflectance.

Snell's Law:

$$n_1 \sin \theta_1 = n_2 \sin \theta_2 \quad (13)$$

This law relates the angles of incidence and refraction (θ_1 and θ_2) at an interface between two media with refractive indices n_1 and n_2 .

Phase Change on Reflection:

$$\delta = \frac{4\pi n d \cos \theta}{\lambda} \quad (14)$$

This equation calculates the phase change δ for light reflecting inside a thin film of thickness d and refractive index n , where λ is the wavelength in the medium.

Total Reflection Coefficient (Multiple Interfaces):

$$R_{\text{total}} = \left| \frac{n_n \cos \theta_n - n_s \cos \theta_s}{n_0 \cos \theta_0 + n_s \cos \theta_s} \right|^2 \quad (15)$$

This is the reflectance for a system with multiple interfaces, considering the refractive indices n_0 , n_n and angles θ_0 , θ_s .

Total Transmittance (Multiple Interfaces):

$$R_{\text{multilayer}} = \left| \frac{r_{12} + r_{23} e^{i\delta_1} + r_{34} e^{i(\delta_1 + \delta_2)} + \dots}{1 + r_{12} r_{23} e^{i\delta_1} + r_{23} r_{34} e^{i(\delta_1 + \delta_2)} + \dots} \right|^2 \quad (16)$$

This equation gives the total transmittance for a multilayer system. Quarter-Wave Plate Condition:

$$\lambda_0 = \frac{4n_f d}{m} \quad (17)$$

For a quarter-wave plate, this condition determines the optimal thickness d of a layer with refractive index n_f to achieve destructive interference at a desired wavelength λ_0 .

Minimum Reflectance Condition:

$$R_{\text{min}} = \left(\frac{n_1 - \sqrt{n_0 n_s}}{n_1 + \sqrt{n_0 n_s}} \right)^2 \quad (18)$$

This equation calculates the minimum reflectance achievable for a given set of refractive indices. Effective Index:

$$n_f = \sqrt{n_0 n_s} \quad (19)$$

The effective refractive index n_f is used in the design of anti-reflective coatings, particularly in quarter-wave stacks.

Optimal Thickness for Anti-Reflective Coating:

$$d_{\text{opt}} = \frac{\lambda}{4n_f} \quad (20)$$

This provides the optimal thickness of an anti-reflective coating layer to minimize reflectance at a specific wavelength λ .

Optical Path Difference:

$$\phi - \frac{2\pi}{\lambda}(n_2d_2 - n_1d_1) \quad (21)$$

This calculates the optical path difference between two paths with different refractive indices and thicknesses, crucial for understanding interference effects.

Reflectance of a Double Layer System:

This complex reflectance equation considers the individual reflections (r_{12}, r_{23}) and phase change (δ) in a double-layer system.

Transmission Coefficient (t_{ij}):

$$t_{ij} = \frac{2n_i \cos \theta_i}{n_i \cos \theta_j + n_j \cos \theta_i} \quad (22)$$

This equation calculates the transmission coefficient at the interface between two media with refractive indices n_i and n_j . The angles θ_i and θ_j are the angles of incidence and refraction, respectively. It determines how much light is transmitted from one medium to another. Reflectance for a Double Layer System (R_{double}):

$$R_{\text{double}} = \left| \frac{r_{12} + r_{23}e^{i2\delta}}{1 + r_{12}r_{23}e^{i2\delta}} \right|^2 \quad (23)$$

This complex equation calculates the reflectance in a double-layer system, considering individual layer reflectance ($r_{12}, r_{2,1}$) and the phase change (δ), crucial for designing multi-layer antireflective coatings. These equations collectively provide a mathematical framework to analyze and design optimal anti-reflective coatings for solar cells, enhancing their efficiency by maximizing light absorption and minimizing reflection [22-42].

The framework outlined illustrates a complex interplay among the material attributes, photon dynamics, and electrical properties, shaping the efficiency of solar photovoltaic (PV) cells. This underscores the significance of anti-reflective coatings in enhancing the cell's performance [18-35].

Photon Reflection on Solar Cell Surfaces: Achieving high efficiency is paramount in solar cell design, yet various factors diminish this efficiency, with even top-tier cells converting only around 30% of incoming energy. Incident light may reflect off the cell's surface, particularly if the incident angle is steep or if the surface is highly reflective, potentially leading to a loss of up to 36% of the energy. Anti-reflective coatings are developed to mitigate this energy loss, enhancing the cell's ability to harness solar energy [44-68].

Low-Energy Photons: Photons vary in energy, and not all possess the requisite energy to bridge the material-specific band gap. Such photons may interact with electrons but fail to promote them from the valence to the conduction band, leading only to thermal heating rather than electricity generation. These interactions contribute to increased thermal losses, reducing the cell's efficiency [10-39, 102-111].

High-Energy Photons: Conversely, photons can also be overly energetic. When such a photon collides with an electron, it imparts enough energy for the electron to jump the band gap, but the surplus energy converts to heat, similar to the effect seen with low-energy photons. This thermal generation, coupled with heat from the inherent processes that enable electricity production in solar cells, influences the cell's temperature, which is crucial for optimal performance. Deviations from the ideal temperature can hinder charge carrier movement, diminishing power output [75-99].

Manufacturing Imperfections: The production of solar cells, using semiconductor materials, introduces inevitable defects and doping levels that impact the final product. These imperfections and doping-induced anomalies in the crystalline structure can degrade efficiency. Moreover, the intrinsic resistance of the cell's metal contacts can lead to power losses and increased cell temperatures. Additionally, the interconnections and conductive grids on the cell's surface can block light, causing shadow effects that further reduce the cell's light intake and efficiency [24-81].

II. METHODOLOGY

In order to reduce the surface impression of episode light and increase conversion efficiency, an anti-reflection film (ARC) is necessary. In silicon solar cells, the ARC is usually silicon nitride held by Plasma-enhanced chemical vapor deposition (PECVD). The AR coverage of PECVD SiN_x in the ordinary solar cell line has taken exceptional account, since it is controlled at low temperatures (about 400° C), has high performance and also gives viable passivation's in surfaces. PECVD SiN_x film increases conversion efficiency as AR covers the photographic generating power inside the silicon substratum and the passive process to lower n⁺ diffused surface recombination. Although SiN_x by PECVD shows an outstanding combination of excellent electronic and optical properties, disservices have the tight wavelength for light retention and high UV assimilation, which lowers the cell's short-circuit current [2, 81-103].

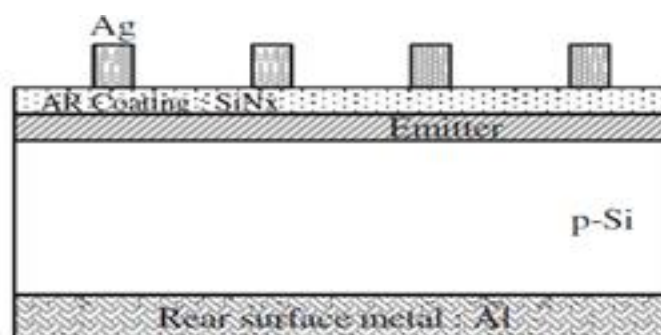


Figure 2: Single-Layer Anti-Reflective Coating Schematic Diagram

The dual layer anti reflecting coating (DLARC) is attached to the solar cell to take care of these issues. In addition to single layer ARC, the DLARC intakes light in the broader wavelength district and has a lower reflection rate. DLARC's PECVD method was discussed in various meetings due to the favorable circumstances described above. SiN_x is the best container for forming DLARC, since the conventional thermal procedure (CTP) or the PECVD can be stored in SiO₂. The proposed structure has been shown in Figure 4.8 [99-111].

The proposed structure has been simulated in technology computer aided design tool of silvaco and it is simulated under different coating thickness as well as for different solar spectrums. The simulation has been useful for comparative assessment of improvement in the spectral efficiency of solar cell and to understand the impact of material and thickness of the coating. This research uses the TCAD tool to establish the structure of the schematic diagram shown in the Figure 4.7 and 4.8 respectively. The first anti-reflective layer and Silicon oxide as the second layer have been mounted on the top of the silicon substrate Si_3N_4 as shown in Figure 4.9 [1-22, 83-110].

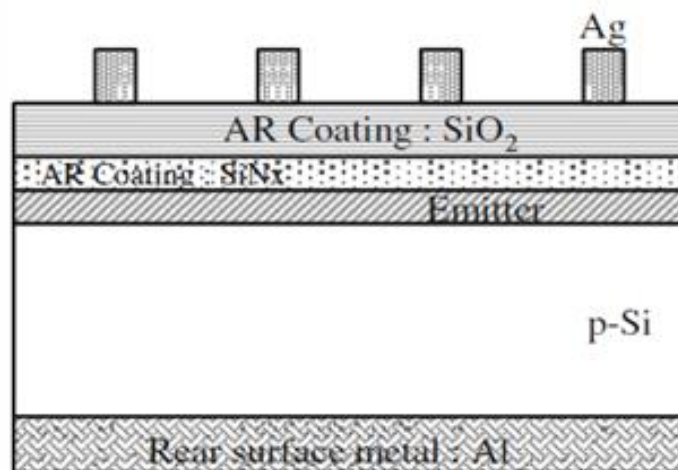


Figure 3: Anti-Reflecting Coating Schematic Diagram in Two Layers

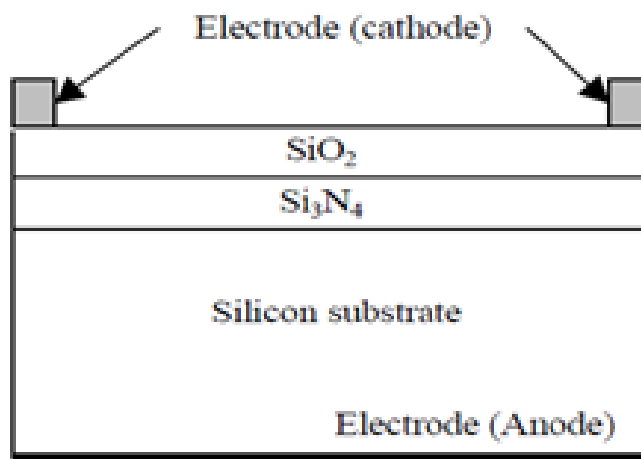


Figure 4: Proposed Structure Schematic Diagram

In the presence of an illuminated light stream at various incidence angles, the silicon solar cell was formed and simulated. The electric parameters of the proposed device and the simulation and modelling of silicone solar cell with ARC presence at various incident angles of 30° , 60° and even 90° can be calculated from the simulation [5-30].

Then, in order to compare with the $\text{SiO}_2/\text{Si}_3\text{N}_4$ silicon solar cell, the second stage is to simulate and model the solar cell without the existence of ARC at various angles of the incident at 30° , 60° and 90° .

In the end, $\text{SiO}_2/\text{Si}_3\text{N}_4$ silicon solar cell simulated responses are measured at different angles of incident i.e., 30, 60 degrees and 90 degrees.

Step 1: The material of the semiconductor is used to build silicon solar crystalline cells.

Step 2: Mesh is set to define the x and y system structure co-ordinates.

Step 3: Identifying regions that include area number and regional materials.

Step 4: Electrodes and electrode materials are identified along their location.

Step 5: Description of material characteristics.

Step 6 Characterization of each region by type of doping (n or p- type) and by the doping concentration.

Step 7: Simulation process models are introduced.

Step 8: SOLVE declaration conditions are specified for communication and interface given.

Step 9: The LOG File is created and the I-V features of the system are saved.

Step 10: Simulation of electric and optical characteristics.

Step 11: Performance is drawn and extracted in the Tony Plot to be evaluated.

In this work, the effectiveness of ARC compared to bare solar cells was expected to be higher. The 2D model bare silicone solar cell study is proved for direct radiation in the presence of an ARC in order to equate this with $\text{SiO}_2/\text{Si}_3\text{N}_4$.

III. RESULTS AND DISCUSSIONS

In this section we will cover the simulation results obtained against the design of multi-layer improved anti-reflecting coating of solar cell are discussed. The undertaken research has improved the overall spectral efficiency of solar cell in significant way.

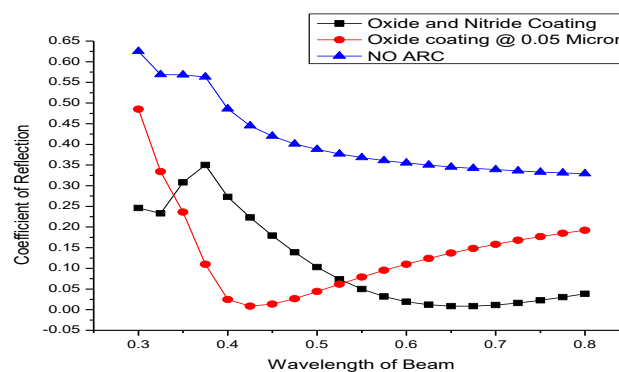


Figure 5: Analysis of Reflection Coefficient at 0.05 micron

Figure 5 depicts a plot of usable two-layer photocurrent at 90° and its contrast relative to single layer coating at 0.05 micron. This is caused by the effect of light trapping by the decreased contribution of ARC.

In medium wavelength photon, the single layer coating is fine. The efficiency of coated silicon cells in all light spectrum is higher compared to bare silicon cells. This is done by increasing absorption and decreasing the silicone-based solar cell reflectance coefficient.

The surface texture with anti-reflective cell cover not only decreases the effect, but also adds to the effect of light trapping, so that the progress of light is reflected in the tilted surfaces at slightly wider angles and thus the length of lights in the absorbent material increases.

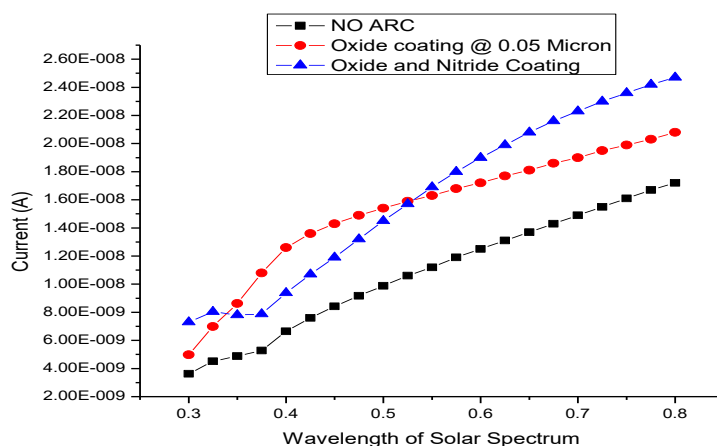


Figure 6: Analysis of Available Current at 0.05 micron

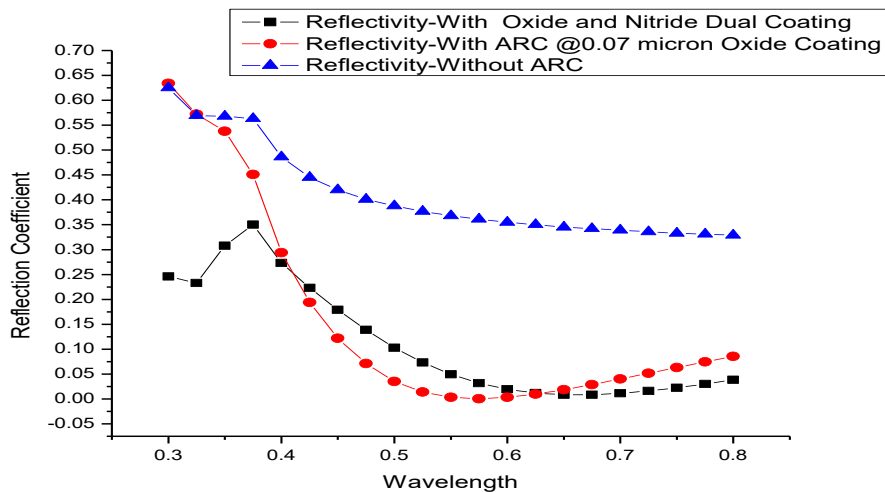


Figure 7: Analysis of Reflection Coefficient at 0.07 micron

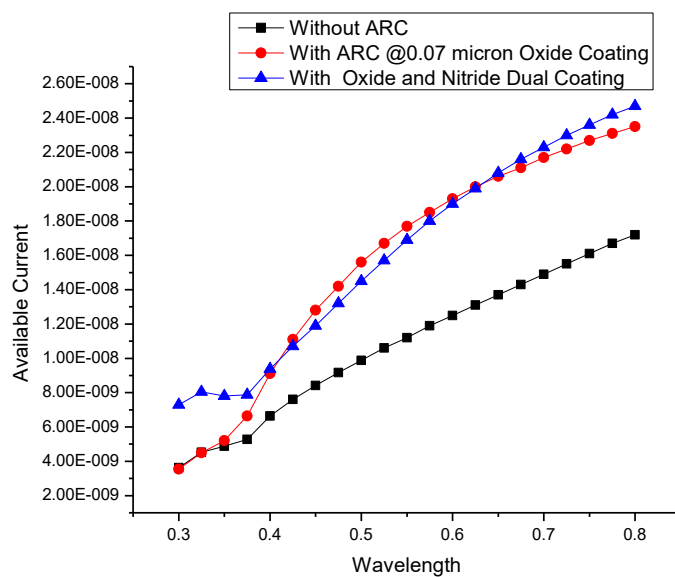


Figure 8: Analysis of Available Current at 0.07 micron

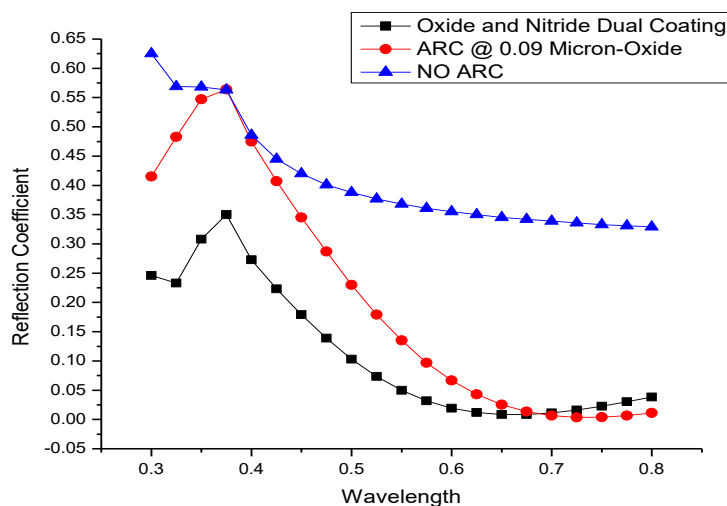


Figure 9: Analysis of Reflection Coefficient at 0.09 micron

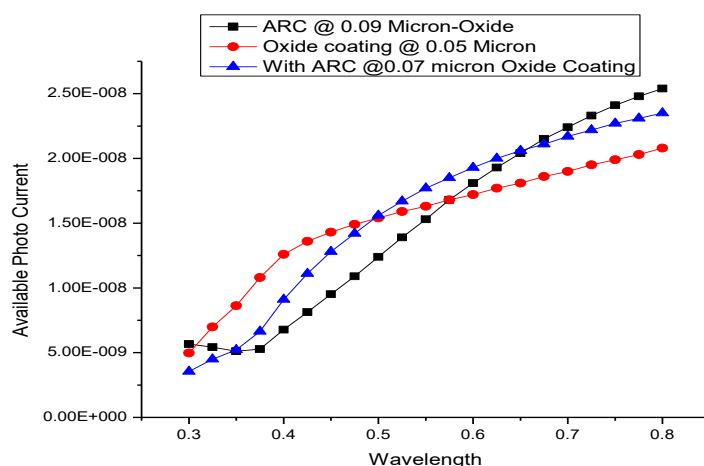


Figure 10: Analysis of Available Current in Single Layer Oxide Coatings at Different Thickness

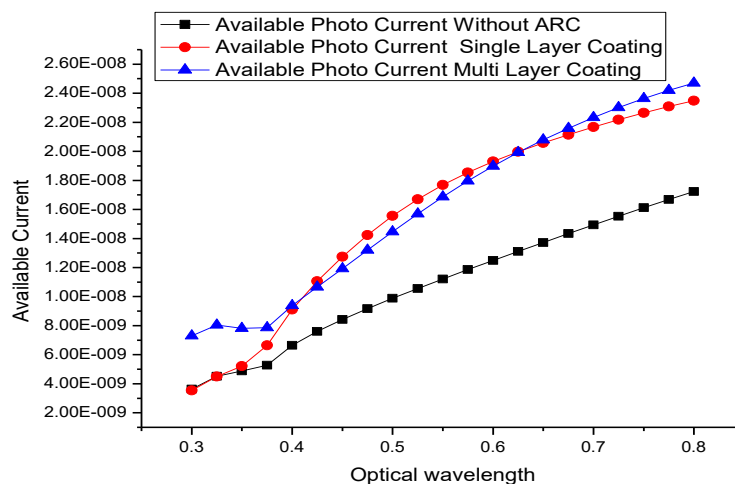


Figure 11: Comparative Analysis of Available Current in Single Layer and Double Layer Coating at Optimum Coating Thickness

The relative comparison of all three structures as far as variable optical wavelength is concerned is shown in Figure 4.19 and Figure 11. From the diagram it is evident that the available current in multi-layer coverings is considerably higher at low wavelength.

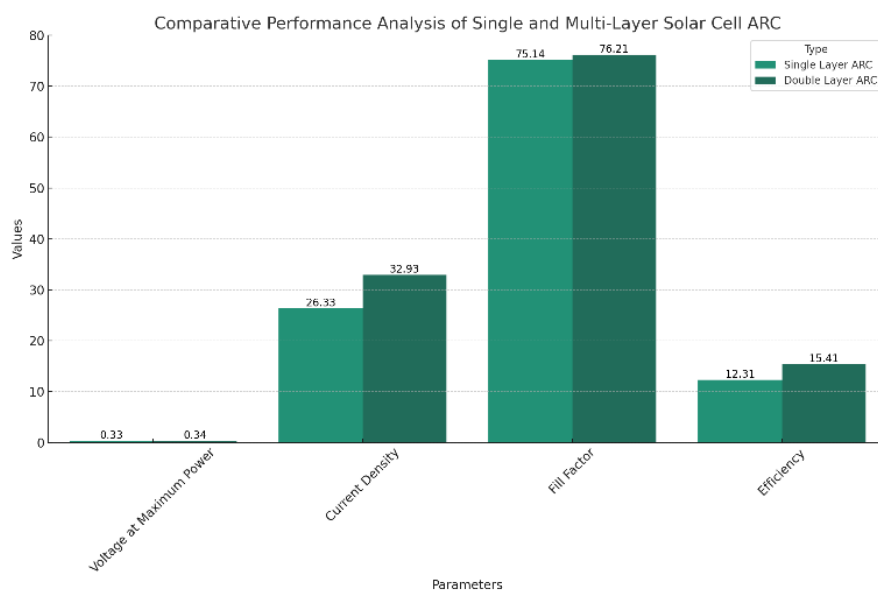


Figure 12: Comparative Analysis of Parameters in Single Layer and Double Layer Coating

Indeed, due to increased light angles, the internal reflector strength is higher in silicon. This improvement in the length of the light path into the solar cell raises the likelihood of absorption significantly. Compared to single layer and uncoated silicon cell the reflection coefficient value of a multilayer coating is higher. Parameters such as the photocurrent, absorption coefficients, reflective coefficients and transmission coefficients were compared to the performance of the anti-reflective coating. The optimum coating is utilized to extract the characteristic of solar cell with respect to spectrum. The performance has been analyzed and implemented to understand the improvement of efficiency.

CONCLUSION : The detailed research on the effect of single-layer and double-layer anti-reflective coatings (ARC) on the performance of solar cells shows how significant the ARC's are for the success of solar energy as a source of clean energy. The comparison of the double-doped ARC and its single-doped counterpart indicates that the prior one is the best performer in voltage at maximum power point, current density, fill factor, and overall efficiency. More prominently, bi-layer ARC results in an appreciable increase in the current density and fill factor which leads to not only a higher ability to convert and utilize the absorbed sunlight but also, increased efficiency in this process. The use of these coatings allows for a marked boost in solar cells' performance by means of approximately doubling their efficiency; this clearly shows the key part played by advanced surface technologies in the search for better and cheaper sources of sustainable energy. Additionally, this data agrees well with the underlying research tendencies that suggest the application of the multi-layer coating techniques instead of the usage of the basic ones which are bound to a particular wavelength of the spectrum. With the implementation of a double-layer approach, light's absorption over a wider spectral range is made possible further minimizing energy losses as a result of reflection, thereby leading to an optimal solar cell's energy conversion process. In the culmination of the research results presented in this paper, anti-reflective coatings have played a significant role in the advancement of solar technology. The superior performance of double-layer ARCs could be seen as the crucial step toward obtaining the desired efficiency of solar cells, that is one of the major goals in the process of the renewable energy sources'

worldwide transition. In the context of sustainable energy production, innovation in the ARC technology, which include transformations in harvesting and storing the solar energy, is the fundamental step necessary for the success of the energy transition leading to the sustainable future.

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